



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6305G11331-3G-05

Job Sheet 198068



Part No: RBW6305G11331-3G-05

Job Qty: 1 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G11331-3G Rev. C IPP Rev. A 18.05.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	NV5000 - 1	1 pcs	9/20/19	9/20/19	1.50	0.20	NV5000 - 1		ALA./J.C.-L.
							NV5000 - 2		
130	QC 2	1 pcs	9/20/19	9/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		ALA./J.C.-L.
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.-L.
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

14/7/31

14/7/36

19-08-01



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S202124

Part: RBW6305G11331-3G-05

Job No: 198068

Serial No/Batch: S202124

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 08/01/19

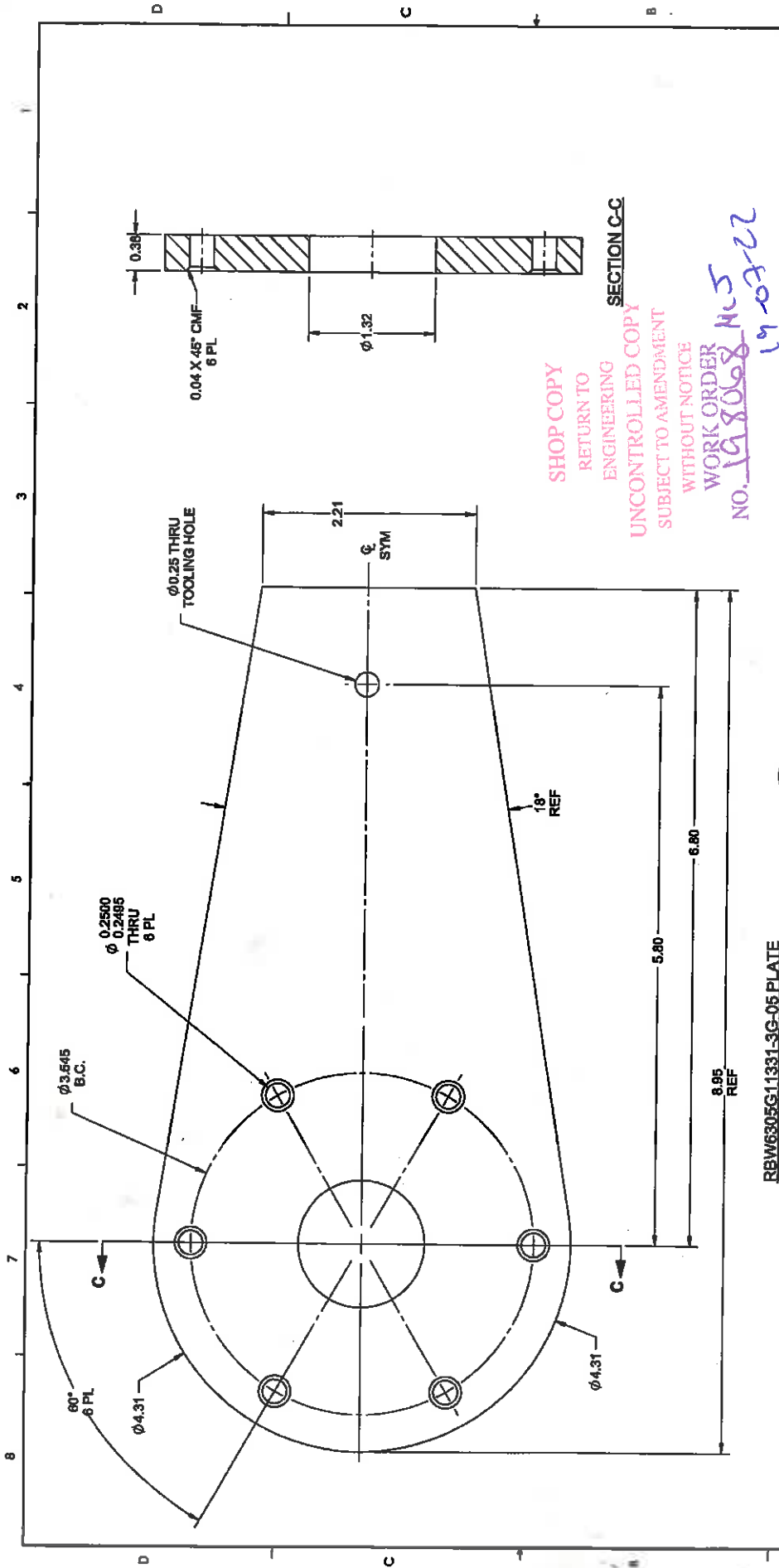
Plex 7/22/19 10:52 AM Dart.lajeunesse.marie

140 QC 8	1 pcs	9/20/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	De 19-08-01
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150 Packaging 3-1 - Stock - B4B	1 pcs	9/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	CL
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

Plex 7/22/19 10:52 AM Dart.lajeunesse.marie

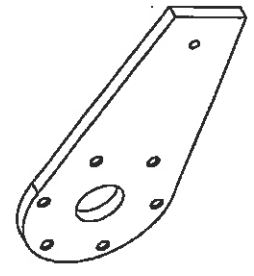
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1 pcs	9/20/19	0.00 0.00	QC 21 - SA - 21	DATE 21 9-20
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 120 - NV5000-2 (MORI SEIKI VERTICAL MACHINE #2) 1-Machine as per folio FC102 FOLIO REV: <u>AA</u> DWG Descriptions: REV: <u>C</u> 2- FIXTURE IN BLUE BIN #72 3-Deburr 130 - (QC2- Inspect parts off machine FAI/FAIB) 140 - (QC8- Inspect parts - second check) 150 - (Identify as per dwg & Stock Location: _____) IDENTIFY AND STOCK 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-4140-S-0.375X4.500	AISI 4140 Steel Sheet/Plate	.7660 ft (.766 ea)	120-NV5000 - 1	S077657	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-NV5000 - 1	MT-4140-S-0.375X4.500	1	12	0	
Part Specifications					
Specifications could not be found.					

Plex 7/22/19 10:52 AM Dart.lajeunesse.marie



RBW6305G11331-3G-05 PLATE

- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 0.1"$
 XXX = $\pm 0.01"$ / $\pm 0.5"$
 XXXX = $\pm 0.005"$ / $\pm 0.1"$
 XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 7) IDENTIFICATION: N/A



REV.	DESCRIPTION	ECN #	BY
C	TEMPLATE UPDATED, DIMENSION 3.545 B.C. ADDED, SYMBOL CL SYM ADDED, DIMENSION 8.95 CHANGED FOR REF AND DIMENSION 6.80 ADDED	19-538	VM
DESIGN	VM		
DRAWN	VM 04/17/2018		
CHECKED	VM 04/17/2018		
MFG. APPR.	DP 04/18/2018		
APPROVED	MC 04/24/2018		
DATE	4/24/2018		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
TOOL PART #	REV. C
RBW6305G11331-3G	SHEET 4 OF 8
TITLE	SCALE
MAIN GEAR BOX INPUT FINION RING NUT WRENCH	MTS
COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT AND ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED KEY TO THE MARKING FOR PARTS MANUFACTURED TO THE 9000 SERIES WORKING	



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS	
Job: _____	Skid-tube ☐ Machining ☐ Large Fab ☐ Rework ☐ Scrap ☐ Use-as-is ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date: _____	Sequence #: _____	MTRB (QSI042)	
Description Work Order Deviation		Disposition	
		QTY Affected: _____	
Root Cause		FAULT CATEGORY	
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	